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Suggested Installation Instructions for #606-313, 1997-04, C5 Front Bumper Skid Plate

- 1) Prior to installation, make sure your transmission is in park and your parking brake is engaged.
- 2) If your stock skid plate is distorted or bent, you must straighten it with a hammer for proper fit of the new unit.
- 3) With the bolt holes facing upward, position the new skid plate over the stock plate so that the bends align.
- 4) Install the bolts and nuts to each side and tighten to approximately 50 ft/lbs.
- 5) Periodically check the alignment and tightness of bolts. Adjust as needed.

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